



Phillips 66
Bayway Refinery
P.O. Box 222
1400 Park Avenue
Linden, New Jersey 07036

Certified Mail - RRR
7011 2970 0002 8110 3758

February 18, 2015

Office of Enforcement and Compliance Assurance
Office of Federal Activities
International Compliance Assurance Division (2254A)
US Environmental Protection Agency
1200 Pennsylvania Avenue, NW
Washington, DC 20460

Re: Phillips 66, Bayway Refinery
2012 Annual Export Report
NJD 986 645 984

Dear Sir or Madam:

As required by Section 3017 of the Resource Conservation and Recovery Act and under Federal regulations 40 CFR Sections 262.56 and 262.87(a), enclosed please find the "Annual Report of Hazardous Waste Exports for 2014" for the Phillips 66 Bayway Refinery.

Contact me at (908) 523-5349 if you need additional information.

Sincerely,

A handwritten signature in blue ink, appearing to read "Howard Goldman".

Howard Goldman
Waste Compliance Engineer

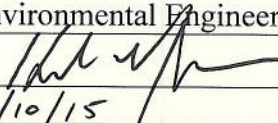
received
SDN 2/27/2015

Compliance File RC-053
Title: Hazardous Waste Export Report 2014

Bc:

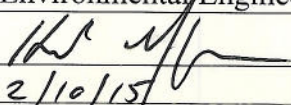
Document Name: Hazardous Waste Export Reports
Document Owner: Waste Environmental Contact
Document Location: Environmental File Room, File No. RC-053
Document Designation: Compliance File Copy
Retention Code: HSE 580
Retention Period: Event + 5 years
Review Frequency: Every 5 years

U.S. E.P.A. Annual Export Report per 40 CFR 262.56

Calendar Year:	2014
Exporter:	
EPA Identification Number	NJD 986645984
Name	Phillips 66, Bayway Refinery
Site Address	1400 Park Ave., Linden, NJ 07036
Mailing Address	Phillips 66, Bayway Refinery 1400 Park Ave., Linden, NJ 07036 Attn: Howard Goldman
Consignee:	
Name	Clean Harbors Canada, Inc.
Site Address	RR#1, 4090 Telfer Side Road Corunna, Ontario, Canada N0N 1G0
Primary Transporter:	
US EPA Identification Number	Horwith Trucks, Inc.
Name	PAD 146714878
Hazardous Waste (HW) Shipped:	
Description	Sludge from cleanout of API oil/water separator
EPA HW Number(s)	K051
DOT Hazard Class	9
Total Amount Shipped	1,122 tons
Number of Shipments	48
Waste Minimization Efforts	Waste was processed using a filter press to recover oil and water. Oil was put back into refining process and the water was treated in the refinery's wastewater treatment plant. Phillips 66 continually strives to minimize the moisture content of every load. The results have been fairly consistent with previous years but are variable.
Certification:	
Name	Howard Goldman
Title	Environmental Engineer
Signature	
Date	2/10/15

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

U.S. E.P.A. Annual Export Report per 40 CFR 262.56

Calendar Year:	2014
Exporter:	
EPA Identification Number	NJD 986645984
Name	Phillips 66, Bayway Refinery
Site Address	1400 Park Ave., Linden, NJ 07036
Mailing Address	Phillips 66, Bayway Refinery 1400 Park Ave., Linden, NJ 07036 Attn: Howard Goldman
Consignee:	
Name	Clean Harbors Canada, Inc.
Site Address	RR#1, 4090 Telfer Side Road Corunna, Ontario, Canada N0N 1G0
Primary Transporter:	
US EPA Identification Number	Freehold Cartage, Inc.
Name	NJD 054126164
Hazardous Waste (HW) Shipped:	
Description	Slurry oil with high levels of catalyst solids
EPA HW Number(s)	K170
DOT Hazard Class	9
Total Amount Shipped	65 tons
Number of Shipments	3
Waste Minimization Efforts	The slurry filtration process, which generates this waste, has been evaluated and adjusted by engineers to minimize the amount of slurry to be disposed. The process continues to be evaluated to further reduce waste output. The process is fairly new and continues to be evaluated.
Certification:	
Name	Howard Goldman
Title	Environmental Engineer
Signature	
Date	2/10/15

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.



Phillips 66
Bayway Refinery
P.O. Box 222
1400 Park Avenue
Linden, New Jersey 07036



85LE OTT8 0002 0662 TT07



Office of Enforcement & Compliance Assurance
Office of Federal Activities
U.S. Environmental Protection Agency
Intl Compliance Assurance Division (2254A)
1200 Pennsylvania Avenue, N.W.
Washington DC 20460-0001

FEB 27 2015



70112970000281103758



City/State Certified

Mailstop: ARIEL RIOS SOUTH
Department: 2254A
Phone:

To: Federal Activities

oute EPA Mail

PLACE STICKER AT TOP OF ENVELOPE TO THE RIGHT
OF THE RETURN ADDRESS, FOLD AT DOTTED LINE

525